

(9th May 2024) Dorset Based Precision Engineering Auction

1st Machinery Auctions are offering for sale by auction a full plant clearance on behalf of a precision engineering company based in Dorset due to company closure.

Online Auction Date: Thursday 9th May 2024 - 3pm GMT.

Viewing Dates: Appointment only Call us for more details: 02476 992205

info@1stmachineryauctions.com.



Due to the large amount of items the auction end times are as follows:-

Lot 1 - 100 - 3.00pm

Lot 101 - 200 - 3.30pm

Lot 201 - 300 - 4.00pm

Lot 301 - 350 - 4.30pm

There will be a loading company allocated to the loading of all machines.

Please see each lot for prices

No other loading company will be permitted on site.

Machine collection days are 20th, 21st & 22nd May 2024 ONLY *
Please note any items not collected on one of these 3 dates will be removed and disposed of with no refunds given.

**Lot
no.**







Description

1








XYZ 750 LR Vertical Machining Centre (2019)

Vices NOT Included Working Table Working area - 830 x 410mm,
T-Slot Size (no x wid x dis) - 3 x 6 x 100mm, Maximum loading
capacity - 500kg Stroke Limit X Axis - 750mm, Y Axis - 440mm, ...

Lot no.	Description
2	 <p>XYZ CT 65 CNC Lathe (2017) Vices NOT included Comes with a 8" 3 Jaw Chuck & selection of jaws & brand new soft jaws, also comes with a selection of tooling. Power chuck diameter - 200mm, Maximum swing - 400mm, ...</p>
3	 <p>XYZ CT52 CNC Lathe (2011) With a LNS Eco Load Barfeed - S/N 14506303/2010 Comes with a selection of tooling & collets, 3 jaw chuck & collet chuck. Siemens 828D Control with Shopturn Power chuck diameter 150mm,...</p>
4	 <p>Bridgeport 1000/22 Vertical Machining Centre (1998) Axis X 1020 mm, Axis Y 510 mm, Axis Z 500 mm, Rotary table (4th axis) no, Type of CNC Heidenhain TNC 410, Table length 1150 mm, Table width 490 mm, Max. part weight 900 kg, Number ...</p>
5	 <p>Bridgeport 600/22 Vertical machining Centre (1997) Heidenhain TNC 370 Control, Table Size: 800mm x 410mm, Travels: X = 600mm, Y= 410mm, Z = 520mm, Spindle Speeds: 10000rpm,</p>
6	 <p>Bridgeport 1000/22 Vertical Machining Centre (1997) Traverses X Y Z: 1020 x 510 x 500mm, Table 1150 x 490mm, Spindle speed 6000 rpm, Spindle taper BT40, Spindle Motor 11kW, 22 Station ATC</p>
7	 <p>Bridgeport Interact 720 Vertical Machining Centre Vices or Tooling NOT included</p>

Lot no.	Description
8	 <p>Bridgeport 600/22 Vertical Machining Centre (1998) Control Heideinhain TNC410, Maximum workpiece weight 500 kgs, Table Size 840 x 420mm, Traverses XYZ 600 x 410 x 520mm, Rapid Feedrates XYZ; 40 x 40 x 20 m/min, Min - Max Height under ...</p>
9	 <p>*SPARES & REPAIRS* Bridgeport 1000/22 Vertical Machining Centre Vices NOT included</p>
10	 <p>Hardinge HLV Lathe Comes with a selection of collets</p>
11	 <p>Colchester Triumph Lathe Accu-Rite DRO</p>
12	 <p>Colchester Master 2500 Lathe Mitutoyo DRO</p>
13	 <p>Amada HS250SA Saw 3505mm Blade 7ft Roller track Quantity of steel NOT included</p>

Lot no.	Description
14	 Startrite 20RWF Saw
15	 Mark Air Industries Compressor (2022) With Air Dryer 10Bar
16	 Union 6" Sander Comes with spare belts
17	 PS407 Compressor
18	 Hydrovane 502 Compressor 10 bar

**Lot
no.**

Description

19



Fobco Pillar Drill

20



Wolf TG8E Double Ended Grinder on Stand

21



Draper Double Ended Grinder

22



Kamanchi 275c Welder

**Lot
no.**

Description

23



Selection of 5C Collets

24



Selection of Colchester Chuck Jaws

25







Selection of Carbide Insert & Turning Tools

26



Selection of HSS Turning Tools

Lot no.	Description	
27		Selection of Lathe Tools
28		Selection of Lathe Tools
29		Selection of Lathe Tools
30		Selection of 5C Collets

Lot no.	Description
31	 Selection of Colchester Toolholders
32	 Selection of HSS Tools
33	 Selection of HSS Tools
34	 Selection of HSS Tools

**Lot
no.**

Description

35



Selection of Quick Change Tool Posts

36



Selection of Quick Change Tool Posts

37



Selection of Swiss Type Tool Holders

38



Selection of Revolving Centres

**Lot
no.**

Description

39



Selection of Revolving Centres

40



Selection of Colchester Quick Change Tool Posts

41







Hardinge Swiss

42



Selection of Revolving Centres

Lot no.	Description	
43		Selection of Jacob Tool Chucks
44		Selection of Jacob Tool Chucks
45		Selection of HSS Tools
46		Selection of CNC Turning Tools

**Lot
no.**

Description

47



Selection of CNC Turning Tools

48



Selection of HSS Turning Tools

49



Selection of CNC Turning Tools

50



Selection of CNC Turning Tools

**Lot
no.**

Description

51



Selection of CNC Turning Tools

52



Selection of CNC Turning Tools

53







Selection of CNC Turning Tools

54



Selection of CNC Turning Tools

Lot no.	Description	
55		Selection of CNC Turning Tools
56		Selection of Jacob Drill Chucks
57		Selection of Drills
58		Selection of Turning Tools

**Lot
no.**

Description

59



Selection of Drill Chucks

60



Selection of Chuck Keys

61




Selection of Drill Chucks & Centres

62



Selection of Morse Taper Adaptors

Lot no.	Description
63	<div></div> Selection of Oil Can Straps
64	<div></div> Selection of Turning Tools
65	<div></div> Selection of Turning Inserts
66	<div></div> Selection of Turning Inserts

**Lot
no.**

Description

67



Selection of Turning Inserts

68



Selection of Turning Inserts

69



Selection of Turning Inserts

70



Selection of Drills

**Lot
no.**

Description

71



Selection of Floating Adjustable Reamers

72



10T Garage Press

73






Sealey 3T Trolley Jack
Model no 3010cx

74



Sack Truck

Lot no.	Description	
75		Record Tube Bender
76		6" Vice
77		6" Vice
78		6" Vice

Lot no.	Description
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79



6" Vice

80



6" Vice

81



6" Vice

82



7" Swivel Vice

Lot no.	Description
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83



6" Vice

84



6" Vice

85



6" Vice

86



6" Vice

**Lot
no.**

Description

87



6" Vice

88



6" Vice

89



Clarke Pillar Drill

90



6" Vice

Lot no.	Description
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91



6" Vice

92



6" Vice

93








6" Vice

94



6" Vice

Lot no.	Description	
95		6" Vice
96		RDG Magnetic Chuck 4.5" x 8"
97		RDG 6" 3 Jaw Chuck
98		Tecma 4" Self Centering Vice
99		3.5" Tilting Vice

Lot no.	Description
100	 2.5" Tilting Vice
101	 3" Vice
102	 8" Chuck
103	 Tilting Angle Plate
104	 8" x 7" Angle Plate

Lot no.	Description
105	6" x 5" Angle Plate



106	Milling Cube
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107	6.5" 3 Jaw Chuck
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108	Tilting Angle Plate
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Lot no.	Description	
109		Swivel Angle Plate
110		Angle Plate 6" x 5"
111		Eclipse Magnetic Chuck 14" x 6"
112		6" Vice

Lot no.	Description
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113	6" Vice
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114	6" Vice
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115	6" Vice
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116	6" Vice
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Lot no.	Description	
117		6" Vice
118		Clarke Tool Box Contents NOT included
119		Clarke Tool Box Contents NOT included
120		Clarke Tool Box

Lot no.	Description	
121		Cabinet Contents NOT included
122		Cabinet Contents NOT included
123		Storage Drawers with Contents
124		Large Cabinet Contents NOT included

Lot no.	Description	
125		Steel Table Contents NOT included
126		Cabinet Contents NOT included
127		Cabinet Contents NOT included
128		Cabinet Contents NOT included

Lot no.	Description	
129		Cabinet Contents NOT included
130		Cabinet Contents NOT included
131		Cabinet Contents NOT included
132		Cabinet Contents NOT included

Lot no.	Description
133	 Large Cabinet Contents NOT included
134	 Selection of Imperial Taps
135	 Selection of Imperial Taps
136	 Selection of Imperial Taps

**Lot
no.**

Description

137



Selection of Imperial Taps

138



Selection of Imperial Taps

139



Selection of Imperial Taps

140



Selection of Imperial Taps

**Lot
no.**

Description

141



Selection of Imperial Taps

142



Selection of Imperial Taps

143



Selection of Imperial Taps

144



Selection of Imperial Taps

Lot no.	Description	
145		Selection of BT40 Tooling
146		Selection of BT40 Tooling
147		Selection of BT40 Tooling
148		Selection of BT40 Tooling

**Lot
no.**

Description

149



Selection of BT40 Tooling

150



Selection of BT40 Tooling

151



Selection of BT40 Tooling

152



Selection of Spot Drills & Counter Sets

**Lot
no.**

Description

153



Selection of Metric Taps

154



Selection of Metric Taps

155



Selection of Metric Taps

156



Selection of BT40 Tooling

Lot no.	Description	
157		Selection of BT40 Tooling
158		Selection of BT40 Tooling
159		Selection of BT40 Tooling
160		Selection of BT40 Tooling

Lot no.	Description	
161		Selection of BT40 Tooling
162		Selection of BT40 Tooling
163		Selection of BT40 Tooling
164		Selection of BT40 Tooling

**Lot
no.**

Description

165



Selection of BT40 Tooling

166



Selection of BT40 Tooling

167



Selection of BT40 Tooling

168



Selection of BT40 Tooling

Lot no.	Description	
169		Selection of BT40 Tooling
170		Selection of BT40 Tooling
171		Selection of BT40 Tooling
172		Selection of BT40 Tooling

**Lot
no.**

Description

173



Selection of BT40 Tooling

174



Selection of BT40 Tooling

175



Selection of BT40 Tooling

176



Selection of BT40 Tooling

**Lot
no.**

Description

177



Selection of BT40 Tooling

178



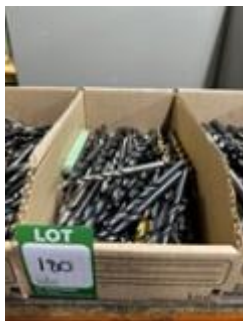
Selection of 0 - 6mm Drills

179



Selection of 6 - 8mm Drills

180



Selection of 8 - 10mm Drills

**Lot
no.**

Description

181



Selection of 10 - 12mm Drills

182



Selection of 12 - 16mm Drills

183



Selection of Drills

184



Selection of Long Series Drills

**Lot
no.**

Description

185



Selection of Ballnose Cutters

186



Selection of Corner Rounding Cutters

187







Selection of Woodruff Cutters

188



Selection of Angle & Form Tools

Lot no.	Description
189	Selection of Milling Cutters 
190	Selection of Carbide Milling Cutters 
191	Selection of Long Series Cutters 
192	Selection of Long Series Cutters 

**Lot
no.**

Description

193



Selection of Carbide Milling Cutters

194



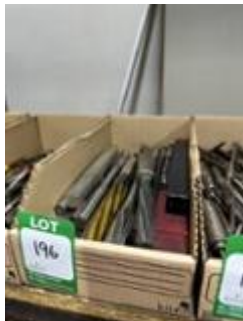
Selection of Carbide Milling Cutters

195



Selection of Reamers

196



Selection of Reamers

**Lot
no.**

Description

197



Selection of Reamers

198



Selection of Ripper Cutters

199




Selection of End Mills

200



Selection of FC3 Cutters

Lot no.	Description
201	<div></div> Selection of Milling Inserts
202	<div></div> Selection of Milling Inserts
203	<div></div> Selection of Milling Inserts
204	<div></div> Selection of Milling Inserts

**Lot
no.**

Description

205



Selection of Milling Inserts

206



Selection of Tips & Cutters

207



Selection of Thread Mills

208



Selection of Face Milling Bodies

**Lot
no.**

Description

209



Selection of Face Milling Bodies

210



Selection of Face Milling Bodies

211



Selection of Long Series Rippers

212



Selection of BT40 Tooling

**Lot
no.**

Description

213



Selection of BT40 Tooling

214



Selection of BT40 Tooling

215



Selection of BT40 Tooling

216



Selection of BT40 Tooling

**Lot
no.**

Description

217



Selection of BT40 Tooling

218



12" x 12" Granite Table

219










Tool Change Bench with Record No3 Vice

220



Tap Matic

Lot no.	Description	
221		Selection of Drills & Chargers
222		PJ300 Profile Projector Comes with Additional Lenses
223		Refractometer
224		Interstate 0 - 150mm Outside Micrometer Set
225		Interstate 150 - 300mm Outside Micrometer Set

Lot no.	Description	
226		Linear 0 - 6" Outside Micrometer Set
227		Interstate 6" - 12" Outside Micrometer Set
228		10" Sine Bar
229		SPI Digital Depth Micrometer
230		Moore & Wright 300mm Digital Vernier

**Lot
no.**

Description

231



Moore & Wright 200mm Digital Vernier

232



Moore & Wright 25 - 50mm Micrometer

233







Moore & Wright 0 - 25mm Micrometer

234



Selection of Thread Parallels

Lot no.	Description	
235		24" x 24" Granite Table
236		Pair of Height Gauges
237		Cabinet with Contents
238		Selection of Thread Plug Gauges

**Lot
no.**

Description

239



Selection of Thread Plug Gauges

240



Selection of Thread Plug Gauges

241













Selection of Thread Ring Gauges

242



Selection of Thread Ring Gauges

Lot no.	Description	
243		Selection of Thread Ring Gauges
244		Selection of Thread Ring Gauges
245		0 - 1" Point Micrometer
246		Mitutoyo 0 - 1" Digital Micrometer
247		Trio of Verniers

Lot no.	Description	
248		Trio of Verniers
249		Bowers Bore Micrometer Set
250		Bowers Bore Micrometer Set
251		Slip Gauge Set
252		Mitutoyo 24" Vernier

Lot no.	Description	
253		Digital Vernier
254		Incomplete Plug Set
255		Vermont Metric Pin Gauge Set
256		SPI Pin Gauge Set

Lot no.	Description	
257		Pin Gauge Set
258		SPI Imperial Pin Gauge Set
259		SPI Imperial Pin Gauge Set
260		SPI Imperial Pin Gauge Set
261		Racking with NO Contents

**Lot
no.**

Description

262



Racking with NO Contents

263



Racking with NO Contents

264



Racking with NO Contents

265



Selection of Slitting Saws & Side and Face Cutters

**Lot
no.**

Description

266



Selection of Larger Rippers and Endmills

267



Selection of Long Drills
approx. 300mm-350mm long

268



Selection of Larger Drills

269



8 pairs of ally vice jaws for 6" machine vice
2" x 160mm long

Lot no.	Description	
270		8 pairs of ally vice jaws for 6" machine vice 2”x1”x 160mm long
271		8 pairs of vice jaws to fit 6" machine vice 2”x1”x160mm long
272		8 pairs of vice jaws to fit 6" machine vice 2”x1”x160mm long
273		8 pairs of vice jaws to fit 6" machine vice 2”x1”x160mm long

Lot no.	Description	
274		Selection of BT40 Tooling
275		Selection of BT40 Tooling
276		Selection of BT40 Tooling
277		Selection of BT40 Tooling

Lot no.	Description
278	 Selection of BT40 Tooling
279	 Selection of BT40 Tooling
280	 Selection of BT40 Tooling
281	 Selection of BT40 Tooling

**Lot
no.**

Description

282



Selection of BT40 Tooling

283



Selection of BT40 Tooling

284




Selection of Slitting Saws and Side + Face cutters





285











Selection of BT40 Tooling

Lot no.	Description	
286		Selection of BT40 Tooling
287		Selection of Face Mills
288		Selection of Face Mills
289		Selection of Face Mills





Lot no.	Description
290	 Selection of ER16 Collets
291	 Selection of ER32 Collets
292	 Selection of ER32 Collets
293	 Selection of ER32 Collets




Lot no.	Description	
294		Selection of DA Collets
295		Selection of Slitting Saw Holders
296		Selection of Long Series Cutters, all reground – unused
297		Selection of Course Pitch Ripper Cutters, all reground – unused

Lot no.	Description	
298		Selection of Fine Pitch Ripper Cutters, all reground – unused
299		Selection of 3+4 Flute Carbide Endmills, all reground – unused
300		2 Flute High Helix Carbide Cutters, all reground – unused
301		3D Probe on BT40 Holder, WNT height setter

Lot no.	Description	
302		3D Probe on BT40 Holder, WNT height setter
303		Complete Parallel Set
304		Complete Parallel Set
305		Complete Parallel Set

Lot no.	Description	
306		Complete Parallel Set
307		Complete Parallel Set
308		Complete Parallel Set
309		Complete Parallel Set

Lot no.	Description	
310		Complete Parallel Set
311		Complete Parallel Set
312		Complete Parallel Set
313		Complete Parallel Set

Lot no.	Description	
314		Complete Parallel Set
315		Complete Parallel Set
316		Complete Parallel Set
317		Complete Parallel Set

**Lot
no.**

Description

318



Complete Parallel Set

319



Complete Parallel Set

320












Complete Parallel Set

321



Complete Parallel Set

Lot no.	Description	
322		Complete Parallel Set
323		Complete Parallel Set
324		Toolbox with Contents including contents, full of new – unused turning inserts, threading inserts, milling inserts, ripper cutters, carbide cutters, toolholders, u-drills, carbide drills, taps, dies, spot ...
325		Selection of Heli-coil thread repair kits

Lot no.	Description	
326		Selection of Heli-coil thread repair kits
327		Selection of ER32 collets
328		Selection of ER16 & ER25 collets
329		Box of Parallels
330		LENZKES Large and Small Edge Clamps

Lot no.	Description
331	ER32 Collet set



332	ER32 Collet set
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333	ER16 Collet set
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334	6" Machine Vice
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Lot no.		Description
335		6" Machine Vice
336		6" Abwood Vice
337		6" Abwood Vice
338		5C Indexing fixture and collet holder
339		Angle Plate 31cmx31cmx31cm

Lot no.	Description	
340		Green Cupboard with Contents.
341		New Pull-studs, 25 off, BT40 x 45 degree, Through coolant
342		Angle Plate 30cmx20cmx30cm
343		Angle Plate 31.5cmx20cmx31.5cm

Lot no.	Description	
344		Milling Cube 31cmx26cmx23cm
345		Fly Press
346		Rusch Horizontal Bandsaw and bar rest
347		Hydraulic Power Pack and Large Hydraulic ram
348		Orange Pallet Truck

Lot no.	Description	
349		Blue Pallet Truck 2500kg capacity
350		Nissan 1.5T Diesel Forklift 9504 hrs