

(22nd Mar 2023) Adept Precision Engineering Auction



1st Machinery Auctions are offering an entire plant clearance on behalf of Adept Precision Engineering, Hartlepool due to company restructure.

Online Auction Date: Wednesday 22nd March 2023 - 3pm GMT

Viewing Dates: Appointment only


Contact us for more details: 02476 992205 info@1stmachineryauctions.com


Please Note; There are NO loading facilities on site

Lot no.	Description
1	 <p>Bridgeport VMC 800/22 Vertical Machining Centre (1997) Vice NOT included Selection of tooling included X Axis - 800mm, Y Axis - 510mm, Z Axis - 500mm, Rapid Feed Rates - X & Y 32m/min Z - 20m/min Power (30 min rating) - 11kW, Speed 40-6000 ...</p>
2	 <p>Bridgeport Interact 308 Vertical Machining Centre (1990) Vice NOT included Selection of tooling included Table Travel (X Axis) - 450mm, Saddle Travel (Y Axis) - 310mm, Spindle Travel (Z Axis) - 410mm Auto (XY) - 12m/min, Auto (Z) - 7.5m/min, ...</p>
3	 <p>XYZ Pro 3000V Turret Milling Machine (1995) Vice NOT included Selection of tooling included Table size - 305 x 1220mm/305 x 1272mm, T Slots (3) - 15.9mm, Longitudinal travel (X Axis) - 762mm/863mm, Cross travel - 406mm, Knee vertical ...</p>


**Lot
no.**


Description

- 4  **Joemars JMNC43a Spark Erosion EDM Machine (2001)**
P50 Generator - 250kg Work table size - 650 x 400mm, X,Y Travel - 400 x 300mm, Ram servo travel - 350mm, Ram platen to work table - 290-640mm, Max electrode weight - 75kg, Max workpiece ...
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- 5  **600 Centre EDM Machine**
50fz Generator - 580 x 750 x 1750mm High
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- 6  **Eurospark 750 EDM Spark Eroder (1995)**
-

- 7  **Sodick A320d EDM Machine**
Control - 600 x 1060 x 1850mm Coolant Unit - 1500 x 750 x 1370mm
-

- 8  **Excel XL582 Lathe**
16" Chuck Center height above bed - 285mm, Centre line above the floor - 1125mm, Distance between centres - 2000-3000mm, Width of guideways - 400mm, Swing over bed - 580mm, Swing over ...
-

**Lot
no.**

Description

9



Jones & Shipman 1300 Universal Cylindrical Grinder
Comes with cabinet & associated tooling

10



Okamoto ACC 450D5A Surface Grinder

11



8" Vice

12



8" Vice

13



6" Vice

**Lot
no.**

Description

14



6" Vice

15



10" Chuck

16



6" Vice

17



6" Vice

18



Jones & Shipman 6" Swivel Vice

**Lot
no.**

Description

19



8" Vice

20



Jones & Shipman 4" Tilting Vice

21



6 x 8" Angle Plate

23



8" Vice

**Lot
no.**

Description

24



Milling Cube
9 x 12 x 10"

25



Milling Cube
9 x 12 x 10"

26



Selection of Tooling

27



Rotary Table

**Lot
no.**

Description

28



Rotary Table

29



Optidress

30



Selection of Incomplete Thread Repair Kits

31



4 x Kennedy Thread Repair Kits

32



Helicoil Thread Repair Kits

**Lot
no.**

Description

33



4 x V-Coil Thread Repair Kits

34



2 x V-Coil Thread Repair Kits

35



2 x V-Coil Thread Repair Kits

36



Various Threads

37



**Hofmann Dividing Head
4" Chuck**

**Lot
no.**

Description

38



2 x V-Coil Thread Repair Kits

39



Centre

40



4" Vice

41



Selection of Angle Fixtures

42



3.5" Vice

43



2.5" Vice

**Lot
no.**

Description

44



2 x Incomplete Collet Sets

45



Incomplete Clamp Set

46



Various Reemers

47



Selection of Clamps

48



2 x Incomplete Clamp Sets

49



3 x Incomplete Clamp Sets

**Lot
no.**

Description

50



Box of Reemers

51



Selection of Drills

52



Selection of T-Slot Fixtures

53



Selection of Tooling

**Lot
no.**

Description

54



Selection of Expanding Reemers

55



Selection of Colletts

56



Selection of Cutters

57



Selection of Colletts

58



1 x BT40 Tool

**Lot
no.**

Description

59



1 x BT40 Tool

60



Selection of Cutters

61



Selection of Mandrills

62



Selection of Taps & Dies

**Lot
no.**

Description

63



Selection of Reemers

64



Granite Surface Table

3' x 2' Contents NOT included

65



Moore & Wright Height Gauge

66



Surface Table

12" x 8"

**Lot
no.**

Description

67



Magnetic Clock Stand

68



Verdict Height Gauge

69



Clock on stand

70



Clock Stand

**Lot
no.**

Description

71



Mercer Clock

72



Clock Stand

73



Hardness Tester

74



Clock Stand with Mercer Clock

**Lot
no.**

Description

75



Clock Stand

76



Height Gauge Extension

77



Clock Stand

78



Selection of Taps & Dies

**Lot
no.**

Description

79



Pitter Slip Gauge Set

81



Selection of Taps & Dies

82



Eclipse Demagnetiser

83



Joyco Angle Dresser

84



Selection of Magnetic Parallels

**Lot
no.**

Description

85



3 x Micrometers

86



Set of Angle Setters

87



4" Vice

88



Darwins-Fimax Magnetic Adjustable Angle Plate

89



Pair of V Blocks

**Lot
no.**

Description

90



Pair of V Blocks

91



Magnetic V Block

92



Selection of V Block Clamps

93



V Block

94



Erowa Tooling Package

**Lot
no.**

Description

95



Set of Angle Setters

96



Sine Table

14" x 6"

97



Sine Table

18.5" x 6"

98



Clarke 6" Bench Grinder

99



Avery Hardness Tester

**Lot
no.**

Description

100



Sine Bar

101



Selection of Clamps

102



Slip Gauge Set

103



Internal Depth Gauge Set

104



Mitutoyo Incomplete Slip Gauge Set

**Lot
no.**

Description

105



Boring & Facing Head

106



Boring Tower Sets

107



Moore & Wright Micrometer

108



Moore & Wright Slips

109



3 x Slips

**Lot
no.**

Description

110



Sine Bar

111



Moore & Wright 6-7" Micrometer

112



Mitutoyo 8-9" Micrometer

113



**Pair of Moore & Wright Micrometers
2-3" 3-4"**

114



Inspection Length Bars

115



Set of Rollers

**Lot
no.**

Description

116



Mitutoyo Depth Micrometer

117



Mitutoyo 50-100mm Micrometer

118



100-200mm Micrometer

119



Micrometer

**Lot
no.**

Description

120



Internal Micrometer Set

121



Baty Dial Gauge

122



Angle Block Setters

123



Moore & Wright 0-50mm Micrometer

**Lot
no.**

Description

124



Starrett Depth Micrometer

125



Moore & Wright Micrometer

126



Pin Gauge Set

127



Mitutoyo Micrometer

**Lot
no.**

Description

128



Set of Rules

130



Pin Gauge Set

131



Slip Gauge Set

132



Roughness Comparison Specimens

133



Measuring Cylinders

**Lot
no.**

Description

134



Pin Gauge Set

135



Imperial Stick Mic Extensions

136



Moore & Wright Machine Level

137



Vermont Pin Gauge Set

138



Angle Gauge Level

139



Pair of Micrometers

**Lot
no.**

Description

140



Moore & Wright 25-50mm Micrometer

141



Mitutoyo Depth Gauge

142



Mitutoyo Vernier

143



Pair of Mitutoyo Micrometers

144



Moore & Wright Micrometer

**Lot
no.**

Description

145



Selection of Clocks

146



Magnetic Clock Stand

147



Magnetic Clock Stand with Mercer Clock

148



Vernier

149



Pair of Torque Wrenches

Lot no.	Description
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150	3 x Sine Tables
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151	Vernier
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152	Kennedy Micrometer
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153	Vernier
-----	----------------



154	Moore & Wright Micrometer
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155	Moore & Wright Micrometer
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**Lot
no.**

Description

156



Moore & Wright Digital Vernier

157



Moore & Wright Micrometer

158



Micrometer

159



Moore & Wright Micrometer

160



Mitutoyo Vernier

161



Protractor

**Lot
no.**

Description

162



Inside Micrometer Set

163



Tool Cabinet

Internal contents included

164



Bench with Pair of Cabinets

Internal contents included

165



Pallet Truck

166



Pair of Cabinets

**Lot
no.**

Description

167



Pair of Cabinets

168



Bench with Cabinet
Contents NOT included

169



Bench with Cabinet
Contents NOT included

170



Bench with 5" Vice
Contents NOT included