(29th Oct 2026) Ex Food Manufacturer Industry

1st Machinery Auctions are offering an entire plant clearance on behalf of a precision engineering company within the gas/oil, food, pharmaceutical and medical industries based in Leicester.

Online Auction Date: Thursday 29th October 2026 - 3pm BST

Viewing Dates: Appointment only

Lot no.		Description
1		**Hyundai L230LMSA CNC Turning Centre (2017)** Comes with a selection of tooling and a filtermist. Controller: HYUNDAI WIA FANUC i Series Capacity Swing Over the Bed: 600 mm, Swing Over the Carriage: 355 mm, Max. Turning Diameter: ...
2		**Hyundai HD 2200C 2-axis rigid slant-bed CNC Turning Center (2018)** Comes with a selection of tooling and a Filtermist Capacity Max swing - 550mm, Max turning dia - 350mm, Max turning length - 565mm, Bar capacity - 81mm Spindle Size - 10", Spindle speed ...
3		**Mazak Multiplex 6200 CNC Turning Center (2004)** Comes with a selection of tooling Capacity Maximum swing - 320mm, Chuck size - 8", Edge to Edge distance between spindles - 1190mm, Standard machining diameter - 260mm, Maximum machining ...
4		**Spinner U620 universal 5-axis Vertical Machining Center** Comes with a selection of tooling Structural & Axis Travel X-Axis (Longitudinal): 620 mm, Y-Axis (Transverse): 520 mm, Z-Axis (Vertical): 460 mm, B-Axis (Tilting): +60° to -140°, C-Axis ...
5		**Daewoo Ace V400 twin-pallet Vertical Machining Center (1999)** CNC Control Unit: FANUC Series 0-MD / 0-MC Travel & Working Range X-Axis Travel: 560 mm (22.0 in), Y-Axis Travel: 400 mm (15.7 in), Z-Axis Travel: 460 mm (18.1 in), Spindle Nose to Table ...

Lot no.		Description
6		**Akari HS450i 4-axis Horizontal Machining Center (2012)** Length/Depth: 190.6 inches (4,841 mm) Width: 104.9 inches (2,664 mm) Height: 101.2 inches (2,570 mm) Total Static Weight: 25,619 lbs (11,620 kg)
7		**Dugard Eagle SMV1000 3-axis Vertical Machining Centre (1999)** Physical & Travel Capacities X-Axis Travel: 1,000 mm (some casting revisions measure up to 1,020 mm), Y-Axis Travel: 510 mm, Z-Axis Travel: 510 mm, Table Area: 1,070 mm x 510 mm (variant ...
8		**Biglia B.121/51 2-axis CNC Slant-Bed Turning Centre (1993)** Working Capacity & Envelope Maximum Swing Over Bed: 520 mm, Maximum Turning Diameter: 250 mm (upgraded clearance over the late-80s 180 mm threshold), Maximum Turning Length: 420 mm, ...
9		**Kitamura Mycenter 3X1 CNC Vertical Machining Centre** Working Capacity & Travels X-Axis Travel: 30.0 in (760 mm), Y-Axis Travel: 17.9 in (455 mm), Z-Axis Travel: 18.1 in (460 mm), Table Size: 35.4" x 16.1" (900 mm x 410 mm), Maximum Table ...
10		**Oilgear Hydraulic Press** 60T 2000PSI
11		**Wickman Scrivener No. 2J Centerless Grinder** Workrange (Approximate) Standard Infeed (Hand Operated Machine): 0.060 to 5 in. (1.5 to 125 mm), Maximum Infeed (Controlled-Cycle Machine): 0.055 in. (1.4 mm), Maximum Opening (New ...

Lot no.		Description
12		**Bridgeport Milling Machine** Comes with a selection of accessories
13		**Herbert Pillar Drill**
14		**Colchester Master 3250 Lathe** Swing Over Bed - 350 mm (13.7"), Swing In Gap - 535 mm (21"), Swing Over Cross Slide - 196 mm (7.7"), Distance Between Centres - Available in 650 mm (short bed) or 1,200 mm / 1,250 ...
15		**ABAC Genesis I 15 270L Compresser (2022)** Motor Power: 15 kW / 20 HP (Typically utilizing premium high-efficiency IE3 motors), Drive Type: Variable Speed Inverter (Soft-start, eliminating current peaks), Working Pressure Range: ...
16		**Lumsden Double Ended Grinder**

Lot no.		Description
17		**Colchester Bantam Geared-Head Centre Lathe**
18		**Manual Pantograph Engraving Machine**
19		**Comac L17 Industrial Floor Scrubber/Dryer**
20		**Swarf Skip** 500kg Capacity
21		**Swarf Skip**

Lot no.		Description
22		**Racking**
23		**Wickman Bench Grinder**
24		**Racking with Polisher** Wickman Bench Grinder NOT included
25		**Steel Crate**
26		**Steel Tool Cabinet**

Lot no.		Description
27		**Alfa Laval IFB303X-73 Separator Module**
28		**Air Receiver**
29		**Tool Trolley**
30		**Horizontal Belt Linisher**

Lot no.		Description
31		**Steel Workbench**
32		**Racking**
33		**Swarf Skip** 500kg Capacity
34		**Tool Cabinet** Contents NOT included

Lot no.		Description
35		**Racking**
36		**Caterpillar EP18KT Electric Forklift (2001)** Nominal Lift Capacity: 1,800 kg (3,500 lbs), Load Centre: 500 mm (24 inches) from the fork face, Max Travel Speed: 16 km/h (Unladen) / 14 km/h (Laden), Drive System Type: Dual front ...
37		**Selection of Hand Tools**
38		**Selection of Hand Tools**
39		**6" Vice**
40		**Clamping Accessories**

Lot no.		Description
41		**Clamp Set**
42		**Wheeled Trolley** Max Capacity 300kg
43		**Selection of Sockets**
44		**Selection of Pliers**

Lot no.		Description
45		**Dividing Head with 6" Chuck**
46		**Selection of Toolholders**
47		**Selection of Toolholders**
48		**Selection of Toolholders**

Lot no.		Description
49		**Selection of Toolholders**
50		**Selection of Jaws**
51		**Selection of Angle Plates**
52		**Selection of Eye Bolts**

Lot no.		Description
53		**Selection of Clamping Accessories**
54		**Selection of Jaws**
55		**8" Chuck**
56		**8" Chuck**

Lot no.		Description
57		**6" Chuck**
58		**5" Chuck**
59		**8" Chuck**
60		**8" Chuck**

Lot no.		Description
61		**Rotary Table**
62		**Selection of Grinding Accessories**
63		**UNKNOWN**
64		**6" Vice**

Lot no.		Description
65		**8" Vice**
66		**6" Vice**
67		**6" Vice**
68		**4" Vice**

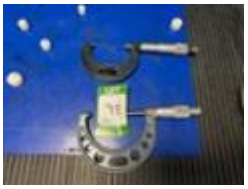
Lot no.		Description
69		**6" Vice**
70		**UNKNOWN**
71		**UNKNOWN**
72		**Milling Cube**

Lot no.		Description
73		**Angle Plate**
74		**Pair of V Blocks**
75		**Mitutoyo BH504 CMM**
76		**Polsrore Tool Cabinet** Contents NOT included
77		**Steel Table**

Lot no.		Description
78		**Mitutoyo Height Gauge**
79		**75 - 100mm Micrometer**
80		**50 - 75mm Micrometer**
81		**25 - 50mm Micrometer**
82		**0 - 25mm Micrometer**
83		**100 - 125mm Micrometer**

Lot no.		Description
84		**75 - 100mm Micrometer**
85		**50 - 75mm Micrometer**
86		**25 - 50mm Micrometer**
87		**0 - 25mm Micrometer**
88		**SPI Vernier**
89		**Absolute Vernier**
90		**Absolute Vernier**

Lot no.		Description
91		**Absolute Vernier**
92		**Absolute Vernier**
93		**Moore & Wright Vernier**
94		**Mitutoyo Vernier**
95		**Internal Dial Caliper Gauge**
96		**Set of 3 Mitutoyo Micrometers** 3 - 4" 4 - 5" 5 - 6"

Lot no.		Description
97		**6 - 7" Micrometer**
98		**Pair of Micrometers** 1 - 2" 2 - 3"
99		**Mitutoyo 0 - 600mm Vernier**
100		**Slip Gauge Set**