

(29th May 2024) Leicestershire Based Precision Engineering Auction



1st Machinery Auctions are offering various CNC machines on behalf of a precision engineering company in Leicestershire due to relocation .

Online Auction Date: Wednesday 29th May 2024 - 3pm GMT.

Viewing Dates: Appointment only Call us for more details: 02476 992205

info@1stmachineryauctions.com.

**\*No Loading Facilities on site**


Lot no.	Description
1	 <p><b>Haas Mini Mill 2 Vertical Machining Centre (2008)</b>            Comes with 4th Axis Table size 1016mm x 356mm, X axis traverse 508mm, Y axis traverse 406mm, Z axis traverse 356mm, Spindle BT 40, Spindle speeds 0-10,000rpm, Spindle motor 5.6kW, Rapid ...</p>
2	 <p><b>Haas Mini Mill 2 Vertical Machining Centre (2008)</b>            With 4th Axis Table size 1016mm x 356mm, X axis traverse 508mm, Y axis traverse 406mm, Z axis traverse 356mm, Spindle BT 40, Spindle speeds 0-10,000rpm, Spindle motor 5.6kW, Rapid feed ...</p>
3	 <p><b>Haas Mini Mill Vertical Machining Centre (2005)</b>            Comes with 4th Axis &amp; spare suds pump Table Size 36" X 12", Max Table Load 226kg, X-Axis Travel 16", Y-Axis Travel 12" Z-Axis Travel 10", Spindle Speed 6,000RPM, Spindle Motor 7.5HP,...</p>

Lot no.	Description
4	 <p><b>Haas ST20 CNC Turning Centre (2011)</b>            8" Chuck No T/Stock Barrel Capacities Max Part Swing 533 mm, Max Cutting Diameter (with BOT turret) 330 mm, Max Cutting Diameter (with BMT65 turret) 298 mm, Max Cutting Diameter (with ...</p>
5	 <p><b>Haas ST20 CNC Turning Centre (2011)</b>            Capacities Max Part Swing 533 mm, Max Cutting Diameter (with BOT turret) 330 mm, Max Cutting Diameter (with BMT65 turret) 298 mm, Max Cutting Diameter (with VDI turret) 300 mm, Max ...</p>
6	 <p><b>Haas SL10 CNC Lathe (2008)</b>            Bar Capacity: 1.75", Chuck Size: 6.5", Spindle Speed: 6,000 RPM, Spindle Motor: 15 HP, X Axis Travel: 7.9", Z Axis Travel: 16", Rapid Rate Z Axis: 1,200 IPM, Turret Tools: 12 Station,...</p>
7	 <p><b>Haas Mini Lathe (2002)</b>            Travels X - 304.8mm, Z - 304.8mm, Axis Motor Thrust - 8,896 N AC Brushless (Maximum), Rapids 15.2 Meters/Minute Spindle Maximum Speed - 6000RPM, Motor Rating - 5.61kW, Torque - 26.6 Nm ...</p>
8	 <p><b>Haas SL20T CNC Turning Centre (2000)</b>            Swing: 23", X Axis Travel: 8.45", Z Axis Travel: 20", Rapid Traverse: 710 IPM, Max Bar Capacity: 2", Max Turning Diameter: 10.3", Max Turning Length: 20", Spindle Speeds: 4,000 RPM,...</p>


**Lot  
no.**

**Description**


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9  **Hyundai HIT-20m CNC Lathe (2001)**  
With Barfeed Capability Maximum swing - 620mm, Swing on the carriage - 594mm, Maximum machine diameter - 294mm, Maximum machine length - 481mm, Standard machine diameter - 150mm, distance ...

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10  **\*Spares & Repairs\* Haas Mini Mill (2001)**

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11  **Multifeed ML1 Short Magazine CNC Bar Feed (2002)**

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12  **Clarke Double Ended Grinder**

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13  **Clarke CDP-15F Pillar Drill**

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**Lot  
no.**

**Description**

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14



**Kobe Double Ended Grinder**

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15



**3 Ton Long Ram Engine Crane**

---

16



**Workbench**

---

17



**Microlight Fixture System with Matrix Table**

---

18



**6" XYZ Vice**

---

**Lot  
no.**

**Description**

---

19



**Wheeled Trolley**

---

20



**Swarf Skip**

---

21



**Swarf Skip**

---

22



**Pair of Wheeled Shelves**

---

23



**Boge S15 Compressor**

---

**Lot  
no.**

**Description**

---

24



**Swarf Skip**

25



**Pair of Granite Tables**

640mm x 640mm 450mm x 300mm

26



**Pair of Steel Tables**

300mm x 460mm each

27



**Haas Unused Bore Screw**

**Lot  
no.**

**Description**

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28



**Groz 8" Machine Vice**

---

29



**Vibrota Surface Finisher**

Has no pump

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30



**4 x Large Racking**

2770mm x 1220mm x 3660mm High

---

31



**Oil Drum Dispenser**

---

32



**Empty IBC**

---

**Lot  
no.**

**Description**

---

33



**Selection of Large U Drills**

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35



**Hot Dip Pot**

---

36



**Pallet Truck**

390mm between forks

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37



**Baileigh Metal Horizontal Bandsaw with Rollers**

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**Lot  
no.**

**Description**

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38



**Boremasters Tiplap Tool Lapping Machine**

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39



**Bench with Pair of Double Ended Grinders & Belt Sanders**

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40



**Steel Table**

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41



**Aberlink Axiom TOO CMM (2012)**

PC requires rebuild, software is on the PC. Licence dongle included.  
Comes with spare probes

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**Lot  
no.**

**Description**

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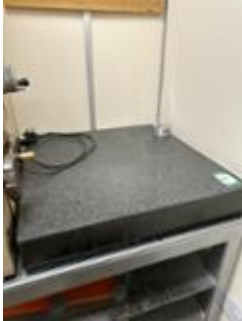
42



**Mitutoyo PJ3000 Profile Projector**

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43



**Granite Table**

---

44



**Racking**

---

45



**6" 3 Jaw Chuck**

---

**Lot  
no.**

**Description**

---

46



**7" 3 Jaw Chuck**

---

47



**6" 3 Jaw Chuck**

---

48



**5" 3 Jaw Chuck**

---

49



**5" 3 Jaw Chuck**

---

**Lot  
no.**

**Description**

---

50



**5" 3 Jaw Chuck**

---

51



**5" 3 Jaw Chuck**

---

52



**5" 3 Jaw Chuck**

---

53



**5" 3 Jaw Chuck**

---

**Lot  
no.**

**Description**

---

54



**Large HP Designjet T120 Printer**

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55



**Linear 1 -2" Micrometer**

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56



**Linear Electronic Depth Micrometer**

---

57



**Set of Outside Micrometers**

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58



**Moore & Wright Depth Gauge**

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**Lot  
no.**

**Description**

59



**Pair of Micrometers**

60



**Moore & Wright 10-11" Micrometer**

61



**Moore & Wright 7-8" Micrometer**

62



**7-8" Micrometer**

63



**Incomplete Bowers Gauge Set**

64



**Moore & Wright 7-8" Micrometer**

**Lot  
no.**

**Description**

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65



**Moore & Wright 8-9" Micrometer**

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66



**Moore & Wright 9-10" Micrometer**

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67



**Vermont Gage Pin Gauge Set**

---

68



**P368 Tool Setter**

---

**Lot  
no.**

**Description**

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69



**Cabinet**

Contents NOT included

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70



**Mitutoyo Granite Table**

---

71



**Wheeled Cabinet**

---

72



**Dust Lamp Kit**

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**Lot  
no.**

**Description**

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73



**3 Phase Heater**

---

74



**Selection of Clamps**

---

75



**Toolbox**

Contents NOT included

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76



**Libraflex Boring Head**

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